1. DO always HANDLE AND STORE wheels in CAREFUL manner.

2. DO VISUALLY INSPECT all wheels before mounting for possible damage.

3. DO MAKE SURE OPERATING SPEED of machine DOES NOT EXCEED speed marked on wheel, its blower or container.

4. DO CHECK MOUNTING FLANGES for equal size, relieved as required & correct diameter.

5. DO USE MOUNTING BLOTTERS when supplied with wheels.

6. DO be sure WORK REST is properly ADJUSTED on bench, pedestal, and floor stand grinders.

7. DO always USE SAFETY GUARD that covers a minimum of one- half, (1/2), the grinding wheel.

8. DO allow NEWLY MOUNTED WHEELS to run at operating speed, with guard in place, for at least one minute before grinding.

9. DO always WEAR SAFETY GLASSES for some type of approved eye protection while grinding.

10. DO TURN OFF COOLANT before stopping wheel to avoid creating an out of balance condition.

These rules are based on material contained in the American National Standards Institute Safety Requirements B7.1 - "Use, Care & Protection of Abrasive Wheels." FOLLOW THEM.
1. DON'T use a wheel that has been DROPPED or appears to have been abused.

2. DON'T FORCE a wheel onto the machine OR ALTER the size of the mounting hole--if wheel won't fit the machine, get one that will fit properly.

3. DON'T exceed OPERATING SPEED established for the wheel.

4. DON'T use mounting flanges on which the bearing surfaces ARE NOT CLEAN, FLAT AND SMOOTH.

5. DON'T tighten the mounting nut EXCESSIVELY.

6. DON'T grind on the SIDE of conventional, straight or Type 1 wheels.

7. DON'T start the machine UNTIL the SAFETY GUARD is properly and securely IN PLACE.

8. DON'T JAM work into the wheel.

9. DON'T stand DIRECTLY IN FRONT of a grinding wheel whenever a grinding wheel is started.

10. DON'T grind material for which the WHEEL IS NOT DESIGNED.

These rules are based on material contained in the American National Standards Institute Safety Requirements B7.1 - "Use, Care & Protection of Abrasive Wheels." FOLLOW THEM.